

# Rynite® 545 BK504

## THERMOPLASTIC POLYESTER RESIN

Rynite® 热塑性聚酯的共性包括良好的机械和物理性能，例如强度和刚性之间良好的平衡、尺寸稳定性、耐蠕变、耐热老化、高表面光泽和固有地高温下良好的电气性能。可在很宽泛的温度范围内加工，有很好的流动性能。

Rynite® 热塑性聚酯通常应用于要求严苛的汽车、电子电器工业，成功取代金属、热固性材料和其他热塑性聚合物。

Rynite® 545 BK504是一种45% 玻纤增强 PET

### 总说明

树脂鉴别	PET-GF45	ISO 1043
制品标识码	>PET-GF45<	ISO 11469

### 流变性能

粘度	55 cm <sup>3</sup> /g	ISO 307, 1157, 1628
模塑收缩率, 平行	0.2 %	ISO 294-4, 2577
模塑收缩率, 垂直	0.8 %	ISO 294-4, 2577

### 机械性能

拉伸模量	15500 MPa	ISO 527-1/-2
断裂应力	175 MPa	ISO 527-1/-2
断裂伸长率	1.9 %	ISO 527-1/-2
弯曲模量	14000 MPa	ISO 178
简支梁无缺口冲击强度, +23°C	60 kJ/m <sup>2</sup>	ISO 179/1eU
简支梁缺口冲击强度, +23°C	11 kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.33 -	

### 热性能

熔融温度, 10°C/min	249 °C	ISO 11357-1/-3
玻璃化转变温度, 10°C/min	90 °C	ISO 11357-1/-2
热变形温度, 1.80 MPa	230 °C	ISO 75-1/-2
线膨胀系数, 平行	17 E-6/K	ISO 11359-1/-2
线膨胀系数, 垂直	85 E-6/K	ISO 11359-1/-2
相对温度指数, 电气性能, 0.75mm	140 °C	UL 746B
相对温度指数, 电气性能, 1.5mm	140 °C	UL 746B
相对温度指数, 电气性能, 3mm	140 °C	UL 746B
相对温度指数, 冲击, 0.75mm	140 °C	UL 746B
相对温度指数, 冲击, 1.5mm	140 °C	UL 746B
相对温度指数, 冲击, 3mm	140 °C	UL 746B
相对温度指数, 强度, 0.75mm	140 °C	UL 746B
相对温度指数, 强度, 1.5mm	140 °C	UL 746B
相对温度指数, 强度, 3mm	140 °C	UL 746B

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### 燃烧性能

1.5mm名义厚度时的燃烧性	HB class	IEC 60695-11-10
测试用试样的厚度	1.5 mm	IEC 60695-11-10
UL注册	yes -	UL 94
厚度为h时的燃烧性	HB class	IEC 60695-11-10
测试用试样的厚度	0.75 mm	IEC 60695-11-10
UL注册	yes -	UL 94
灼热丝燃烧指数, 3mm	900 °C	IEC 60695-2-12
灼热丝起燃温度, 3mm	825 °C	IEC 60695-2-13
FMVSS Class	B -	ISO 3795 (FMVSS 302)
燃烧速率, 厚度: 1毫米	<80 mm/min	ISO 3795 (FMVSS 302)

### 电性能

相对介电常数., 100Hz	4.5 -	IEC 62631-2-1
相对介电常数., 1MHz	4.2 -	IEC 62631-2-1
介质损耗因子, 100Hz	214 E-4	IEC 62631-2-1
介质损耗因子, 1MHz	136 E-4	IEC 62631-2-1
体积电阻率	>1E13 Ohm.m	IEC 62631-3-1
表面电阻率	1E15 Ohm	IEC 62631-3-2
介电强度	32 kV/mm	IEC 60243-1
相对漏电起痕指数	225 -	IEC 60112

### 其它性能

密度	1700 kg/m <sup>3</sup>	ISO 1183
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### VDA性能

雾化	mg	ISO 6452
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### 注塑

建议干燥	是
干燥温度	120 °C
干燥时间, 除湿干燥机	4 - 6 h
加工前水分含量	≤ 0.02 <sup>[1]</sup> %
优良熔体温度	285 °C
注塑 熔体温度	280 °C
注塑 熔体温度	300 °C
螺杆大的切线速度	0.2 m/s
优良模具温度	120 °C
模具温度	110 °C
模具温度	130 <sup>[2]</sup> °C
保压范围	≥ 80 MPa
保压时间	4 s/mm



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背压

As low as MPa  
possible

喷射温度

170 °C

[1]: At levels above 0.02%, strength and toughness will decrease, even though parts may not exhibit surface defects.

[2]: (6mm - 1mm thickness)

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